



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-615-041
Job Sheet 176338



Part No: D350-615-041

Job Qty: 10 ea

Part Name: Ground Handling Wheel Modification, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 6/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN REV B IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		6/26/18	0.00	0.00	Start Up Small Fab-4	SV	MAY 08 2018
110	Small Fab	10 pcs		6/26/18	0.00	0.92	Small Fab-4		SV
120	QC	10 pcs		6/26/18	0.00	0.00	QC5		SV
130	QC	10 pcs		6/26/18	0.00	0.00	QC4		SV
135	DC	10 pcs		6/26/18	0.00	0.00	DC		SV
140	Packaging	10 pcs		6/26/18	0.00	0.00	Packaging3-1		SV
150	QC21-FG	10 Ea		6/26/18	0.00	0.00	QC21		SV

Part Op 110 - Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C

Descriptions: bolts***

135 - Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003

140 - Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16-18-015C	SS Bolt 5/16-181.5"	30 Ea (3 ea)	90-Start up Operation	5016514x11 5068570x19
5/16WC	Washer	120 Ea (12 ea)	90-Start up Operation	5023931x20 501478x180
7/16-14-050C	SS Bolt 7/16 5" Long	10 pcs (1 ea)	90-Start up Operation	506857A
7/16WC	Washer, SS Flat 7/16	20 pcs (2 ea)	90-Start up Operation	5011480
D2282-041	T Assembly	10 Ea (1 ea)	90-Start up Operation	5073824
D2282-043	Saddle Assembly	10 Ea (1 ea)	90-Start up Operation	5072833
D3015-3	Locknut	30 Ea (3 ea)	90-Start up Operation	5035694
D3015-5	SS Nylock Nut 7/16	10 Ea (1 ea)	90-Start up Operation	5012030

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	5/16-18-015C	30	153	0
	5/16WC	120	990	0
	7/16-14-050C	10	50	0
	7/16WC	20	135	0
	D2282-041	10	8	0
	D2282-043	10	5	0
	D3015-3	30	210	0
	D3015-5	10	20	0

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____
QA Closed: _____ Date: _____

Work Order update only

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																				
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																				
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																				
Large Fab ☐	Composite ☐	Supplier ☐																					
Date: _____		Step #: _____		MRB (QS1042) Approval _____																			
Description Work Order Deviation				Disposition																			
Completed By _____																							

Container No: S069324
Part: D350-615-041
Job No: 176338
Serial No/Batch: S069324
 Revision: _____
 Inspector: _____

Date: 05/08/10
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Root Cause		FAULT CATEGORY												
Environment	No Re-verification	Pressure/Forced	Temperature/Cure	Power Lo	Folio/Prc	Grain	Weld	Wrong	Out of	Off-se	Mislabeled	Fit/Function	Misread	Turning Sequence
Design	Operator	Bending	Set-up											
Doc/Data	Offset/Setup	Centre Not Concentric	BOM/Route											
Equip/Tooling	Supplier	Cracks	Broken/Damage/Defect											
Handling/Pre	Training	Crimp/Kink/Ripple/Wave	Inspection Incomplete/Unqualified											
Material	Use for Testing	Cuffs	Contamination											
Internal Transport	Poor Information	Crushing	Countersink											
Tribal Knowledge	Rushing	Heat Treat	Cut Too Short											
LOA	Product Improvement	Wave/Twist in Tube	Instructions Incomplete/Unclear											
Substation	Process Improvement	Marks/Chatter	Drill Holes											
Past Expiry Date	Manufacturing Process													
Misidentified	Past Due													
		OTHER: _____												

Part Number:

Description:

[illegible]

Part Specifications

Specifications could not be found.

Plex 4/20/18 1:25 PM Dart.lajeunesse.marie



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Hawkesbury, ON
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Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003088	S016514	5/16-18-015C	SS Bolt 5/16-181.5"		ST583	11
003088	S069318	5/16-18-015C	SS Bolt 5/16-181.5"	S068516	ST582	19
003088	S069319	5/16WC	Washer	S011478	ST582	120
003088	S069320	7/16-14-050C	SS Bolt 7/16 5" Long	S068517	ST584	10
003088	S069321	7/16WC	Washer, SS Flat 7/16	S011480	ST584	20
003088	S069322	D3015-3	Locknut	S035694	ST015	30
003088	S069323	D3015-5	SS Nylock Nut 7/16	S012030	ST015	10

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/8/18 9:40 AM dart.quirion.sonia